



PD-705

High Build WB Flexible Surfer

SX1047

SX1047 High Build WB Flexible Surfer was developed to offer a flexible waterborne surfer with excellent performance on urethanes, plastic, fiberglass and other substrates.



Features

- Ready to spray
- Easy to sand
- Non-flammable
- Meets stringent air quality regulations

Compatible Surfaces

- Properly cleaned and sanded plastic
- Properly cleaned and sanded fiberglass
- Cured and sanded OEM finishes (except lacquer)

Related Products

- SX1002 Sanding Paste
- SX1004 Plastic Cleaner and Prep
- SXA1030 Guide Coat Black

Compatible Topcoats

- CONCEPT® (DCC) Acrylic Urethane
- CONCEPT® LV (CLV) Acrylic Urethane Color
- Delstar® / Delthane® (DAR/DXR80)
- Delstar® Acrylic Enamel
- Deltron® 2000 (DBC) Basecoat
- Deltron® (DBU) Universal Basecoat
- Omni™ (MBC) Acrylic Basecoat
- Omni™ (MTK) Acrylic Urethane
- Omni™ (MLV) Low VOC Urethane
- Omni™ (MAE) Acrylic Enamel
- Omni™ (MAE/MH) Acrylic Enamel
- Omni™ (MCV) Acrylic Urethane
- Omni™ (MCV) High Solids Urethane
- Omni™ (MCV) Basecoat
- Global (BC) Basecoat Color
- Global (DG) Direct Gloss Color
- Global (DGLV) Direct Gloss LV Color
- Delta® 2800 (DHS) 2.8 VOC Polyurethane
- Delta® 3500 (DUHS) High Solids Polyurethane
- Delta® (DUHS) High Solids Polyurethane Basecoat
- Delta® (DFHS) Fast Dry High Solids Polyurethane
- Delta® (DGHS) Chemical Resistant Polyurethane
- Delta® (DSS) Medium Solids Polyurethane
- Delta® (DVHS) Fast Dry 2.8 VOC Polyurethane



Application Data

Surface Preparation:



1. Apply **SX1002 Sanding Paste** and abrade with a gray scuff pad, then rinse thoroughly with water. Blow off surface.
2. Clean with **SX1004 Plastic Cleaner and Prep** using a lint free towel wiping in one direction.

Application Procedure:



1. Apply 2 medium coats of **SX1047 High Build WB Flexible Surfacer**.
2. When surfacer dries, apply **SXA1030 Guide Coat Black**.
3. Dry sand with 320-400 grit paper.
4. Wipe and blow off surface. Tack clean with a tack cloth.
5. Apply the PPG paint system of choice. Refer to the appropriate topcoat bulletin for specific instructions.

NOTE: Do not wet sand.

Drying Times:



Between Coats:	5-10 minutes
Dry to Sand:	45-60 minutes

Fluid Tip:



1.8 - 2.3 mm or equivalent

Properties:

Product	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	SQ. FT. Coverage @ 1 mil (100% transfer efficiency)
SX1047	1.7	30.25	485

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300. IN CANADA (514) 645-1320.

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